



SOUND PERFORMANCE

554 N. York Rd.
 Bensenville, IL 60106
 P: 630.893.5002
 F: 630.412.8376
 WWW.SPRACINGONLINE.COM

PAID
02/20/2017

BILL TO:

Jason Henshaw
 520 North Brea Blvd.
 Unit #2,
 Brea, CA 92821

SHIP TO:

Invoice #	Date	Customer Phone	Customer PO #	SP PO #/s	Rep	Project	Ship Date
11014	6/6/2016	619-788-4555		3220/302/20	Reid	'90 Mazda Miata	6/6/2016

PART NO	DESCRIPTION	QTY	RATE	AMOUNT
Notes	Fabricate hot side intercooler pipes fabricate downpipe, install remainder of fuel system (run feed line, may need return line, parts supplied, twin 255lph pumps and rail/injectors installed), block off plate for BOV (EFR turbo has internal BOV), install ATI crank pulley (stronger crank from later model Miata, crank reluctor not to be used on newer crank pulley unless needed by ProEFI - RD 6/27/16) ProEFI Pro48 install/tune (Customer called on Friday sending us some parts) Added 6/27/16 RD: -Re-wire injectors (wiring coming apart) -Oil distribution block to replace existing brass T (will fail over time) -Custom radiator plumbing required (thermostat at back of motor) New Questions/Concerns 7/6/16: -Blue heater hose line runs though turbos (customer claims no issue before, TBD) - 7/7/16 RD Budget: \$5k (9/27/16 RD), TBD in future if needed, prior to engine removal discussed with LP		0.00	0.00
Notes	9/30/16 Jason ok to grind off all purple on the fuel rail for Elliot to fill in where flange was. Then paint flat black. quoted 100.00 for clean up of the fuel rail. JR		0.00	0.00
Labor	Install ATI crank pulley with timing belt, time motor, assess project - DM 6/15-16/16 2hrs*****	2	100.00	200.00

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PART NO	DESCRIPTION	QTY	RATE	AMOUNT
Sikora	Sikora Machine Services - Mount timing wheel to balancer - 7/28/16*****	1	100.00	100.00
Labor	Install crank pulley with new wheel mounted - DS 7/29/16 1hr*****	1	100.00	100.00
Labor	Pull cam sensor to determine cam/crank pattern - DS 7/29/16 .25hrs*****	0.25	100.00	25.00
SP Warranty	^^NO CHARGE for crank timing work (not used)*****		-425.00	-425.00
Notes	TURBO:		0.00	0.00
Labor	Remove manifold and old turbo, mock up new EFR turbo - ED 7/6/16 .75hrs	0.75	100.00	75.00
Labor	Fabricate Downpipe - ED 7/6/16 1.25hrs ; ED 7/7/16 1.5hrs	2.75	100.00	275.00
3" 90 Bend SS	3" 16 ga. 304 Stainless Steel Elbow, 90 x 4.5" CLR	1	31.50	31.50T
4" 45 Bend SS	4" 16 ga. 304 Stainless Steel Elbow, 45 x 6" CLR - TE40316456	2	39.38	78.76T
3" V-Band Flange ...	3 5/8" OD Stainless Steel V-Band Flange	2	26.00	52.00T
3 5/8" V-Band Cla...	3 5/8" V-Band Clamp	1	19.99	19.99T
Labor	Remove mocked up turbo/manifold, prep for final re-assembly - DS 9/19/16 1.5hrs	1.5	100.00	150.00
Labor	Install turbo/manifold, compile parts list - PG 9/22/16 1.5hrs	1.5	100.00	150.00
T4 Divided Gasket	Split T4 (for divided T4 exhaust housings) (9/22/16)	1	7.50	7.50T
Parts	Gasket, exhaust manifold (multi-later) - B695-13-460A (9/22/16)	1	19.04	19.04T
Labor	Cut off BOV flange from intercooler pipe, fabricate block-off plate, weld - ED 9/26/16 1hr	1	100.00	100.00
Aluminum Sheet	Sheet of Aluminum, 3003 H14 - .125 x 24 x 24	0.2	32.00	6.40T
Labor	Mount turbo/wastegates - PG 9/29/16 2hrs	3.25	100.00	325.00
Labor	Replace wastegate springs - PG 9/29/16 .75hrs	0.75	100.00	75.00
Labor	Run wastegate vacuum lines - PG 10/7/16 .5hrs	0.5	100.00	50.00
Labor	Fabricate dump tube bracket - PG 10/26/16 .5hrs	0.5	110.00	55.00
Labor	Tie up vacuum lines - DS 1/11/17 .5hrs	0.5	100.00	50.00
Vibrant Vacuum ...	5/16" (8mm) I.D x 10ft Silicone Vacuum Hose, Black, per foot	2	3.99	7.98T
MVS Wastegate O...	MVS Wastegate Outlet Clamp - MVSCLO	1	24.99	24.99T
Shipping	Shipping/Handling & Insurance Fees - TiAL 10/4/16	1	10.00	10.00

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PART NO	DESCRIPTION	QTY	RATE	AMOUNT
Labor	Run turbo feed line - PG 9/29/16 .25hrs	0.25	100.00	25.00
-4 Stainless Lines ...	-4 SS line (-4 straight/90degree fittings on ends)	1	27.99	27.99T
Labor	TURBO COOLANT LINES:	4.5	100.00	450.00
	-Tap water neck for 1/8" NPT feed/return to turbo, convert M14 fittings to accept			
	-4AN fittings - PG 9/29/16 1hr ; LP 9/29/16 1hr			
	-Fabricate -4AN coolant lines for turbo - PG 10/3/16 2.5hrs			
Fittings/Lines	Turbo Water Coolant Banjo Pipe 90 degree M14x1.5mm Mitsu TD05/6 - 222208103997 (eb 9/23/16)	1	29.99	29.99T
-4 to 1/8" Fitting	-4AN male to 1/8" NPT male adapter fitting - GA-04 (9/29/16)	4	3.79	15.16T
-4 SS braided hose	-4 Stainless Steel Double Braided premium hose, per foot	2	3.99	7.98T
-4 AN 90 Deg Hos...	-4AN Aeroquip/Eaton 90 Degree Steel Non-Swivel Hose End for PTFE Hose	3	15.39	46.17T
-4 AN Straight Ho...	-4AN Aeroquip/Eaton Straight Steel Non-Swivel Hose End for PTFE Hose - FCM1101	1	8.35	8.35T
Labor	Weld oil return fitting to oil pan - ED 10/6/16 .5hrs	0.5	100.00	50.00
-10 aluminum bung	-10 Aluminum Bung (Red Horse) 971-10-0	1	6.50	6.50T
Labor	Re-assemble oil drain line for proper fitment - PG 10/7/16 1hr	1	100.00	100.00
Labor	Fabricate bracket for vacuum distribution block (intake-mounted), run AN lines to block - PG 10/3/16 1.5hrs	0.75	100.00	75.00
-6 Straight	-6 AN Straight Aluminum Fitting	1	6.99	6.99T
-6 150 Deg HE Blk	-6AN 150 Degree Aluminum Hose End Fitting Black - RHP1150-06-2	1	19.98	19.98T
-6 male w/-8 o-ring	-6 male w/-8 o-ring RHP 920-06-08-2	1	11.25	11.25T
Notes	FUEL:		0.00	0.00
Labor	-Mount fuel filter, finish running feed and return lines - PG 9/23/16 2hrs	4.75	100.00	475.00
	-Remove FPR port on top of fuel rail, smooth out - PG 9/30/16 1hr			
	-Remove stock fuel feed line - PG 10/4/16 1hr			
	-Plumb flex fuel sensor to regulator - PG 10/11/16 .5hrs			
	-Remove pump hanger to check wiring - PG 10/27/16 .25hrs			

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PART NO	DESCRIPTION	QTY	RATE	AMOUNT
-6 Straight	-6 AN Straight Aluminum Fitting (9/23/16)	1	6.99	6.99T
McMaster-Carr	Vibration-Damping Loop Cable clamp (x3 -6AN size, x2 -8AN size)	5	1.99	9.95T
-10 to 90 Deg	-10AN to 90 Degree Black (10/11/16)	1	19.31	19.31T
-6 90 Deg Hose E...	-6AN 90 Degree Aluminum Hose End Black (10/11/16)	1	15.69	15.69T
-6 Straight	-6AN Straight Aluminum Fitting (10/11/16)	1	6.99	6.99T
Notes	MOTOR OUT WORK:		0.00	0.00
Labor	-Remove motor from bay (customer approved) - PG 9/23/16 1hr -Mount underdrive pulleys - PG 9/30/16 .75hrs -Install timing covers, time motor - PG 9/30/16 1hr -Weld AIT and Map sensor bungs to intake plenum - ED 9/28/16 .5hrs -Install valve cover and intake manifold - PG 10/3/16 .5hrs -Remove oil pan, clean out moisture build-up, lube bottom end components - PG 10/4/16 2.5hrs -Clean and install oil pan on motor - PG 10/6/16 1hr -Clean/install alternator with new serpentine belt - PG 10/7/16 1hr	8.25	100.00	825.00
Shop Supplies	Supplies- RTV	1	5.00	5.00T
Oil Pan Gaskets	Oil pan gaskets set - FEL OS30631R	1	12.59	12.59T
1/8 NPT Aluminu...	1/8 NPT Aluminum Weld Bung -VIB11170	1	4.06	4.06T
Air Temp sensor ...	Aluminum bung for 3/8" NPT sensor	1	5.00	5.00T
Belts	Gates Micro-V Serpentine Belt - K040350 (10/7/16)	1	25.34	25.34T

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PART NO	DESCRIPTION	QTY	RATE	AMOUNT
Labor	PROEFI/WIRING HARNESS: -Begin going through wiring harness - PG 9/26/16 5.5hrs***** -Complete wiring harness on motor - PG 9/27/16 5hrs***** -Harness wiring - LP 9/28/16 3hrs -Loom wiring harness - PG 10/3/16 1.5hrs -Fabricate bracket for flex fuel sensor - PG 10/10/16 .5hrs -Refinish and mount flex fuel sensor - Pg 10/11/16 .75hrs -Fabricate mount for boost control solenoid, plumb vacuum lines - PG 10/11/16 1hr -Begin wiring Zeitronix ethanol analyzer - LP 10/19/16 .25hrs -Extend UEGO wideband harness - PG 10/24/16 1hr -Remove excess wiring from harness - PG 10/24/16 1hr -Add ground to harness - PG 10/24/16 .25hrs -Add Zeitronix e85 analyzer and low-side output (for fan) to harness - LP 10/24/16 1hr -Continue harness, mount iBoost knob - LP 10/24/16 2.5hrs -Finish wiring fans and fuel pump - PG 10/25/16 3.5hrs -Hook up wideband and oil psi sensors - PG 10/26/16 .75hrs -Wire wideband to ECU - PG 10/26/16 .75hrs -Install wiring harness grommet at firewall - PG 10/26/16 .5hrs -Remove excess wiring from original harness - PG 12/20/16 .25hrs -Wire tach to Pro48 ECU - LP 12/20/17 1hrSPLIT -Repair boost solenoid wiring - DS 1/11/17 .25hrs*****	30.25	100.00	3,025.00
SP Warranty	NO CHARGE FOR 10 HOURS LABOR - LP approved*****		-1,000.00	-1,000.00
Wire 18 Gauge	Wire 18 Gauge solid wire, per the foot WM22759 (9/26, 9/27,9/28)	120	0.50	60.00T
ProEFI Pressure P...	24" Packard Sensor Harness for Pressure sensors - 7008	1	15.25	15.25T
3-way DT Series	3-Way Deutsch Connector Kit	1	12.65	12.65T
Injector Clips	GM pigtail for domestic fuel injectors - PT-7101	4	10.00	40.00T
Vibrant Vacuum ...	1/4" (6mm) I.D. x 25ft Silicone Vacuum Hose Bulk Pack - Black - 2103 (per foot)	1.5	2.99	4.49T
2-way DT Series	2-Way Deutsch Connector Kit (10/11/16)	1	8.50	8.50T

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McMaster-Carr	Sealing Grommet for Cable, Hose, and Wire, Two Piece, 1" ID, 3" OD - 9280K58 (9/29/16)	1	45.00	45.00T
4-Way DT Series	4-Way Deutsch Connector Kit (10/24/16)	1	15.93	15.93T
2-way DT Series	2-Way Deutsch Connector Kit (10/24/16)	1	9.50	9.50T
6-Way DT Series	6-Way Deutsch Connector Kit (10/24/16)	1	24.09	24.09T
4-Way DT Series	4-Way Deutsch Connector Kit (10/24/16)	1	15.93	15.93T
Labor	Fabricate custom coil mount - PG 10/11/16 2.5hrs	2.5	100.00	250.00
Aluminum Sheet	Sheet of Aluminum, 3003 H14 - .125 x 24 x 24 (10/11/16)	0.5	32.00	16.00T
McMaster-Carr	Threaded rod, double pinch clamps, cap nuts, etc. for coil mount - McM 10/13/16	1	10.00	10.00T
Labor	Remove alternator, remove old "T" fitting to replace with oil distribution block ("T" fitting not load-bearing, will fail prematurely), multiple layout combinations considered for best fitment - PG 10/12/16 4hrs*****	4	100.00	400.00
Labor	Reinstall alternator - PG 10/13/16 .5hrs	0.5	100.00	50.00
SP Warranty	PARTIAL NO CHARGE FOR OIL DIST BLOCK*****		-200.00	-200.00
Dist Block 3 ports...	Black Anodized Aluminum Manifold, 3 1/8" NPT Outlets on One Side, 1/4" NPT Size Inlets on either side - 5469K111 (10/12/16)	1	29.99	29.99T
1/8" NPT Hex Plu...	1/8" NPT Hex Plug Black 932-02-2 (10/12/16)	1	4.98	4.98T
-4 to -4 Union	-4AN male to -4AN male union fitting - 815-04-2 (10/12/16)	1	3.99	3.99T
Used Parts.	Misc fittings to adapt distribution block (10/12/16)	4	0.00	0.00T
Notes	CLEAN/PAINT/POLISH:		0.00	0.00
Labor	-Clean engine and engine bay - PG 9/26/16 2hrs -Refinish timing covers - PG 9/29/16 .5hrs -Refinish intake manifold and valve covers - PG 9/30/16 .5hrs -Polish modified coolant turbo fittings - PG 9/30/16 .5hrs -Refinish fuel rail and alternator bracket - PG 10/3/16 .5hrs -Polish valve cover hardware - PG 10/3/16 .25hrs -Touch up misc components - DS 1/12/17 .25hrs	4	100.00	400.00

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Labor	MOTOR BACK IN WORK: -Install clutch/flywheel/transmission on motor, fill trans fluid - PG 10/10/16 1.25hrs -Re-install motor in engine bay - PG 10/10/16 5.75hrs -Bolt up sway bar - PG 10/14/16 .25hrs -Fabricate coolant overflow bracket - PG 10/17/16 .25hrs -Install clutch slave cylinder - PG 10/17/16 .25hrs -Plumb misc engine vacuum lines - PG 10/24/16 .25hrs -R&R coolant hard line to install new dip stick and tube - PG 11/1/16 1.5hrs	9.25	100.00	925.00
Labor	Mount intercooler - PG 10/11/16 .5hrs	0.5	100.00	50.00
Parts	1990-1993 Mazda Miata Engine Oil Dipstick (Priority Mazda)	1	16.95	16.95T
Parts	1990-1993 Mazda Miata Engine Oil Dipstick Tube (Miata Mecca)	1	22.00	22.00T
Labor	COOLANT HARDLINES: -Build water pipe (3/4") - LP 11/11/16 1hr -Remove lower water neck, cut/modify for heater core adaptation (different sizes from heater core to lower rad), resurface/refinish - PG 10/12/16 2hrs -Weld up water neck hole, add 3/4" straight section, cut/reposition radiator outlet - ED 10/12/16 1hr -Cut/reposition radiator pipe - ED 10/12/16 .5hrs -Fabricate custom heater core hose - PG 10/13/16 1.5hrs -Fabricate coolant hardline from back of head - PG 10/13/16 3.5hrs -Begin bracket fabrication for hardline - PG 10/13/16 .75hrs -Weld coolant hardline junctions - ED 10/13/16 .25hrs -Fabricate lower coolant pipe - PG 10/14/16 1.5hrs -Polish upper & lower coolant pipes - PG 10/14/16 1.5hrs -Finish coolant hardline bracket fabrication - PG 10/14/16 1hr -Weld hardline junctions - ED 10/14/16 1hr	15.5	100.00	1,550.00
DISCOUNT	PARTIAL NO CHARGE FOR COOLANT LINES		-850.00	-850.00
3/4 SS tubing	Per foot (11/11/15)	2	6.68	13.36T
Aluminum Tube 3...	3/4" Alum Tubing, per foot	0.5	5.00	2.50T
DEI Heat Sleeve 1"	DEI Heat sleeve 1" sold by the foot (10/13/16)	1	6.51	6.51T

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Heater Hose, mold... #6 1/2" (7/16 - 25/...	Heater Hose, molded 3/4" - GAT 28478 (10/13/16)	2	28.39	56.78T
McMaster-Carr	Hose Clamps 1/2" (7/16 - 25/32)	6	1.99	11.94T
McMaster-Carr	Welded 304 Stainless Steel Tubing, 1-1/4" OD, 0.035" Wall Thickness, 3ft section - 8989K308 (10/12/16)	0.75	29.71	22.28T
McMaster-Carr	Thin-Wall Butt-Weld 304/304L Stainless Steel Pipe Fitting, Unthreaded, 1 Pipe Size 90 Degree Long Radius Elbow - 45735K213	2	9.14	18.28T
#28 2" (5/16 - 2 1/4)	Hose Clamps 2" (1 5/16 - 2 1/4) (10/14/16)	8	2.49	19.92T
Labor	Weld bung on catch can - ED 10/12/16 .5hrs	0.5	100.00	50.00
Labor	Install catch can - PG 10/26/16 .75hrs	0.75	100.00	75.00
-10 aluminum bung	-10 Aluminum Bung (Red Horse) 971-10-0	1	6.50	6.50T
Labor	INTERCOOLER/INTAKE PIPING: -Fabricate hot and cold side intercooler piping - ED 10/14/16 1hr -Mock up intercooler piping - PG 10/14/16 .5hrs -Install intercooler piping - PG 10/17/16 .25hrs -Begin turbo inlet fabrication - PG 10/17/16 .25hrs*****TO BE NO CHARGE -Fabricate new turbo inlet - ED 11/9/16 .5hrs	2	100.00	200.00
2.5" to 2" 90deg C...	2.5" to 2" 90 degree Coupler	1	29.99	29.99T
Shipping	Shipping/Handling & Insurance Fees - SIS 4/4/16	1	7.99	7.99
3" 90 Bend AL	3" 16ga. Aluminum Elbow, 90 x 4.5: CLR - TE30116904.5	1	16.65	16.65T
2.5" 90 AL	2.5" 16 ga. Aluminum Elbow, 90 x 4.0" CLR - TE25116904	1	20.70	20.70T
Vibrant 3.5" Alum...	Vibrant 3.5" Aluminum 90 degree - VIB 2891 (10/17/16)	2	35.80	71.60T
K&N Filter	K&N 3.5" Filter (Dimensions: 3.5 in (89 mm) inlet flange, 4.625 in (117 mm) base outside diameter, 3.5 in (89 mm) top outside diameter, 5.5 in (140 mm) Length, Rubber top, 0.625 in (16 mm) flange length) - RU 3550	1	34.99	34.99T
Vibrant 3.5" Coup...	Vibrant 4ply 3.5" ID x 3" Long Silicone Coupler - 2716 (10/17/16)	1	11.55	11.55T
#48 3" (2 9/16 - 3 ...	Hose Clamps 3" (2 9/16 - 3 1/2)	6	2.99	17.94T
#28 2" (5/16 - 2 1/4)	Hose Clamps 2" (1 5/16 - 2 1/4)	4	2.49	9.96T
3" Coupler	3" SP Silicone Coupler	1	18.99	18.99T

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SOUND PERFORMANCE

554 N. York Rd.
 Bensenville, IL 60106
 P: 630.893.5002
 F: 630.412.8376
 WWW.SPRACINGONLINE.COM

PAID
02/20/2017

BILL TO:

Jason Henshaw
 520 North Brea Blvd.
 Unit #2,
 Brea, CA 92821

SHIP TO:

Invoice #	Date	Customer Phone	Customer PO #	SP PO #/s	Rep	Project	Ship Date
11014	6/6/2016	619-788-4555		3220/302/20	Reid	'90 Mazda Miata	6/6/2016

PART NO	DESCRIPTION	QTY	RATE	AMOUNT
Labor	ASSEMBLY: -Re-assemble interior - PG 10/26/16 .5hrs	0.5	100.00	50.00
Labor	Diagnose: No start condition Action: Run new wire for ignition switch to starter - PG 11/28/16 .5hrs	0.5	100.00	50.00
Wire 18 Gauge	Wire 18 Gauge solid wire, per the foot WM22759	5	0.50	2.50T
Labor	Diagnose: No map sensor signal - NO CHARGE Found/Action: AEM psi sensor instead of map sensor, replace with new ProEFI unit - PG 11/29/16 .75hrs ; LP .25	1	0.00	0.00
ProEFI 5 Bar Map...	ProEFI 5 Bar MAP Sensor Kit - 9004 - Reg \$169.98	1	152.00	152.00T
Labor	Diagnose: Oil leak from motor Found/Action: Open oil passage on block, plug - PG 11/30/16 1hr - No Charge (still leaking, TBD)	1	0.00	0.00
1/8" NPT Hex Plu...	1/8" NPT Hex Plug Black 932-02-2	1	4.98	4.98T
Labor	Diagnose: No fuel due to lack of signal from ignition switch (issue with relay wiring) - PG 11/30/16 1hr - NO CHARGE	1	0.00	0.00
Labor	FUEL PUMP CONVERSION: -Remove pump hanger - PG 11/30/16 1hr -Found: Dual Bosch 044 pumps with kinked feed lines (massive restriction) and lack of bulkhead fitting (gaping hole in hanger hat) -Re-wire pump hanger with appropriate wiring and relay block (1.5hrs), replace 044 pumps with single Walbro 416lph pump (1hr) - PG 12/1/16**** -Design new fuel pump layout - LP 12/1/16 1hr**** -Assemble fuel pump hanger - PG 12/2/16 2hrs****	5.5	100.00	550.00
SP Warranty	PARTIAL NO CHARGE FOR FUEL PUMP HOURS****		-200.00	-200.00
Walbro 416lph E85	Walbro 416lph E85 Fuel Pump - F90000267	1	149.00	149.00T
Walbro 416lph ins...	Walbro Universal 416lph In-Tank Installation Kit E85 Version - 400-0085	1	26.00	26.00T
Relay Harness	18" 5-Wire Locking Relay Harness (for 30/40amp relay) - 10-300	1	5.00	5.00T

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Invoice #	Date	Customer Phone	Customer PO #	SP PO #/s	Rep	Project	Ship Date
11014	6/6/2016	619-788-4555		3220/302/20	Reid	'90 Mazda Miata	6/6/2016

PART NO	DESCRIPTION	QTY	RATE	AMOUNT
Labor	Replace coolant temp sensor and thermostat housing gasket - PG 12/20/16 .25hrs ; LP 12/20/16 1.25hrsSPLIT	1.5	100.00	150.00
Parts	Temp sender switch (coolant) - STD TS198 (12/20/16)	1	36.89	36.89T
Parts	Water outlet gasket - FEL 35251 (12/20/16)	1	3.14	3.14T
1/8 NPT Aluminu...	1/8 NPT Aluminum Weld Bung -VIB11170 (12/20/17)	1	4.06	4.06T
Labor	Diagnose: Faulty wideband O2 readings Action: Replace sensor twice (1hr), check harness for continuity (.5hrs), change gauge head unit (.5hrs) (issue still persists) - PG 12/12/16	2	100.00	200.00
Labor	Replace entire wideband kit - PG 12/21/16 1.5hrs	1.5	110.00	165.00
AEM UEGO Wid...	AEM LSU4.2 Wideband UEGO Kit - 30-4110	1	219.00	219.00T
Shipping	Shipping/Handling & Insurance Fees - Moto 12/20/16	1	7.00	7.00
Labor	Found: Alternator belt continuing to be thrown (DH 1/5/17), customer states setup converted to single serpentine belt (factoryold style has multiple belts), requires use of later model 1994 alternator Action: Replace alternator - DH 1/9/17 1.5hrs	1.5	100.00	150.00
Alternator	Alternator for 1994 Mazda Miata 1.8L MT (used later design to simplify belt layout) - GNC 13614	1	170.99	170.99T
Labor	Found: Leak from transmission Repair: Remove transmission assembly to track down issue, apply thread sealant and RTV to flywheel bolts - DH 1/5/17 4hrs**** ; Re-install transmission assembly - DS 1/11/17 5hrs**** ; Top off trans fluid (lost ~1qt during removal) - DS 1/12/17 hrs****	9.5	100.00	950.00
SP Warranty	PARTIAL NO CHARGE FOR TRANS HOURS****		-450.00	-450.00

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Invoice #	Date	Customer Phone	Customer PO #	SP PO #/s	Rep	Project	Ship Date
11014	6/6/2016	619-788-4555		3220/302/20	Reid	'90 Mazda Miata	6/6/2016

PART NO	DESCRIPTION	QTY	RATE	AMOUNT
Labor	No Charge Labor: -Re-install alternator belt (.5hrs), fix coolant leak (.25hrs) - PG 12/12/16 -Repair misc exhaust leaks (turbine outlet, midpipe, axle-back) and replace oil plug in block with bolt and crush washer (not origin of leak), main leak looks to be from either trans seal or rear main seal (unable to tell, break-in oil and trans fluid both red) - DH 12/27/17 2.25hrs -Collect all parts, pull car off lift - DH 1/6/17 1.5hrs	4.5	0.00	0.00
Labor	Fluids/Misc Assembly: -Fill motor with break-in oil (.25hrs) and trans with gear lube (.5hrs) - PG 10/26/16 Install new battery - PG 10/27/16 .15hrs -Fill coolant, clean up interior - DH 12/12/16 1hr -Flush clutch fluid, clean up shifter area (attempting to clear gritty feeling in shifter) - DH 12/22/16 .75hrs -Check trans fluid (further diagnosis for notchy shifter feel, level OK) - DH 12/27/17 .25hrs -Bleed clutch and adjust pedal - DS 1/12/17 .5hrs	3.5	100.00	350.00
AMSoil Break-In ...	AMSoil Synthetic 30WT Break-In Oil - BRKQT 10/25/16 Ok per customer	4.5	7.99	35.96T
Oil Filter	Wix Oil Filter for 1.6L Miata - 51356 (12/28/16)	1	12.91	12.91T
Coolant	5/100 Extended Life Antifreeze/Coolant (Per gallon)	3	11.99	35.97T
Gear Lube - Valvo...	Gear Lube - Valvoline 75W90 Synthetic	2.1	12.09	25.39T
AMSoil 75W-90 ...	AMSoil 75W-90 Gear Lube (1/12/17)	1	14.55	14.55T
Brake Fluid DOT ...	Brake Fluid DOT 4 - Quart (12/22/16)	1	10.65	10.65T
34-650	Battery - 34-650 12V 650 CCA (core returned)	1	119.00	119.00T
93 Oct Premium	93oct Pump Gas - JR 12/6/16	5.937	2.99	17.75T
Shop Supplies	Supplies- Wire ties, bolts, lock-tite, grease, rags, Silicone, Brake Clean, ETC...	1	40.00	40.00T

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11014	6/6/2016	619-788-4555		3220/302/20	Reid	'90 Mazda Miata	6/6/2016

PART NO	DESCRIPTION	QTY	RATE	AMOUNT
Dyno Tuning	Tuning Vehicle on Mustang Dyno-\$200/hr. I understand that the dynamometer places unnecessary stress on my motor and transmission and that I will not hold Sound Performance or any of its' agents responsible for any damage done to my vehicle while on the dyno. I hereby fully release Sound Performance, LLC. of any liability and take full responsibility for my vehicle being on the dyno. I have read these statements and agree to the terms. X _____	1	200.00	200.00
ProEFI Tuning	Tune ProEFI system: -Load base map - LP 11/23/16 1hr -Check cam sync (found psi sensor in place of map sensor) - LP 11/29/16 .5hrs -Sync timing, configure outputs - LP 11/30/16 1.5hrs -Make go vroom!! (AEM UEGO dead, replacement needed) - LP 12/12/17 1.5hrs -Continue configuration and off-Dyno work (AEM wideband issue, repair fan relay, make rev freely) - LP 12/19/16 1.5hrs -Begin tuning, re-sync timing (found wastegate base pressure too high) - LP 12/22/17 2.5hrs -Continue tuning (Found: Rod Knock) - LP 1/16/17 1.5hrs **NOTE: Only 1 hour Dyno Tuning charged (remaining hours will be charged on Inv #11560	1	0.00	0.00

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Subtotal	\$12,790.86
Sales Tax (8.25%)	\$195.60
Total	\$12,986.46
Payments	-\$12,986.46
Balance Due	\$0.00