

CRANK THRUST CLEARANCE .009

PISTON RINGS:

CYLINDER NO.	1	2	3	4
END GAP TOP	.016	.016	.016	.016
SECOND	.024	.024	.024	.024

RING SIDE CLEARANCE

TOP	.001
SECOND	.001

CONNECTING ROD BUSHING CLEARANCE

ROD NO.	1	2	3	4
CLEARANCE:	.0005	.0005	.0005	.0005

FASTENER TORQUE:

(Manley H-Beam) 65 lb/ft

ROD NUMBERS:	1(2309)	2(2283)	3(2299)	4(2325)
SIDE CLEARANCE	.007	.007	.007	.007

VALVESPRINGS

CYLINDER	1	2	3	4
SEAT	56	56	56	56
PRESSURE				
CLOSED-ALL				

VALVE LASH (MECHANICAL)

INTAKE:	EXHAUST:	HEAD FASTENER TORQUE:
.007 to .009	.016 to .018	(ARP STUD) 65 lb/ft

BLOCK ID:

MRM BP R1
331359