

ROD TORQUE SPECS

IMPORTANT INSTALLATION INSTRUCTIONS

- 1. Disassemble rods and thoroughly clean (including bolt and beam threads) to remove rust preventative.**
- 2. Apply ARP Molylube to the threads and under the head of each bolt.**
- 3. Install rods by bringing cap and beam into alignment. Tap into place before installing bolts (DO NOT USE BOLTS TO PULL CAPS INTO POSITION) Each rod is numbered and MUST be assembled with the same number on cap and beam.**

DESCRIPTION

MAXIMUM RECOMMENDED TORQUE

5/16" x 1.500" ARP 2000 cap screw

26 ft./lb w/ARP moly

3/8" x 1.600" ARP 8740 cap screw

45 ft./lb w/ARP moly

3/8" x 1.600" ARP 2000 cap screw

50 ft./lb w/ARP moly

3/8" ARP 8740 Wave Loc bolt & nut

50 ft./lb w/ARP moly

7/16" x 1.400" ARP 8740 cap screw

64 ft./lb w/ARP moly

7/16" x 1.500" SCAT 2001 cap screw

63 ft./lb w/ARP moly

7/16" x 1.600" ARP 8740 cap screw

63 ft./lb w/ARP moly

7/16" x 1.600" ARP 2000 cap screw

70 ft./lb w/ARP moly

7/16" x 1.800" ARP 8740 cap screw

63 ft./lb w/ARP moly

7/16" x 1.800" SCAT 2000 cap screw

63 ft./lb w/ARP moly